

2D

Rear Wheel Dust Seal / Rear Wheel Bearing Removal and Installation



Refer to [Rear Sprocket Mounting Drum Assembly Removal and Installation](#).

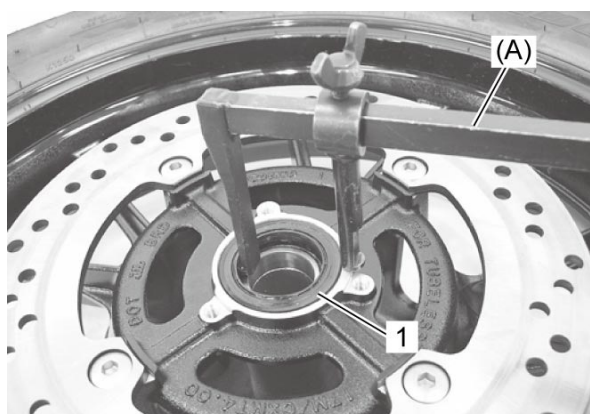
[Reference: Rear Wheel Components](#)

Removal

- 1) Remove the rear wheel dampers.
- 2) Remove the rear wheel speed sensor rotor.
- 3) Remove the dust seal (1) with the special tool.

Special Tool

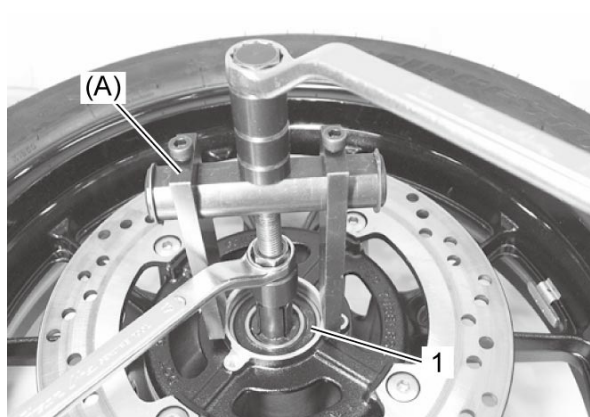
(A): [09913-50121](#)



- 4) Remove the bearings (1) on both sides with the special tool.

Special Tool

(A): [09921-20240](#)



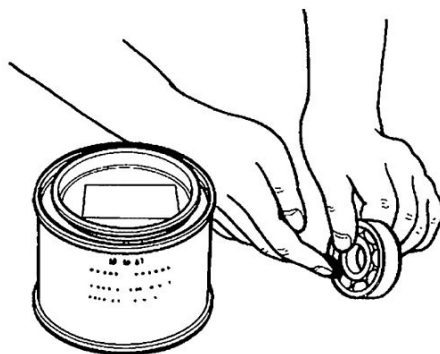
- 5) Remove the spacer (1).



Installation

- 1) Apply grease to the new wheel bearings.

Grease 99000-25011 (SUZUKI SUPER GREASE A)



- 2) First install the right wheel bearing, then install the spacer (1) and left wheel bearing with the special tools.

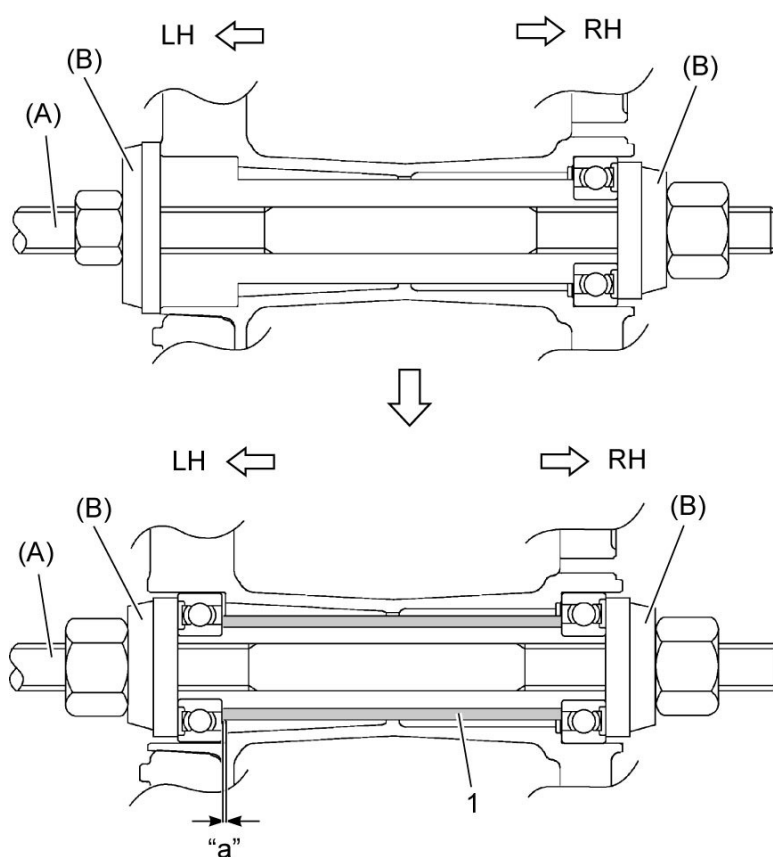
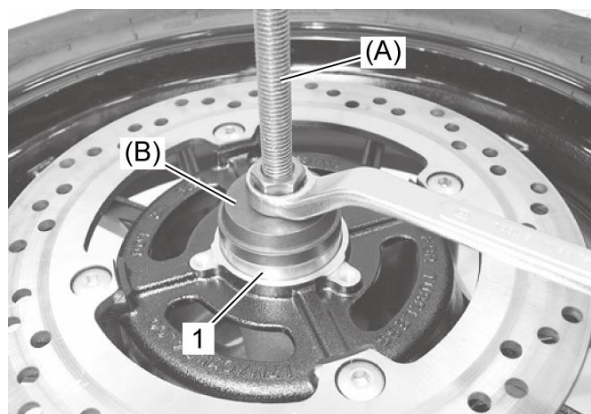
NOTICE:

The sealed cover of the bearing must face outside.

Special Tool

(A): 09941-34513

(B): 09924-84510

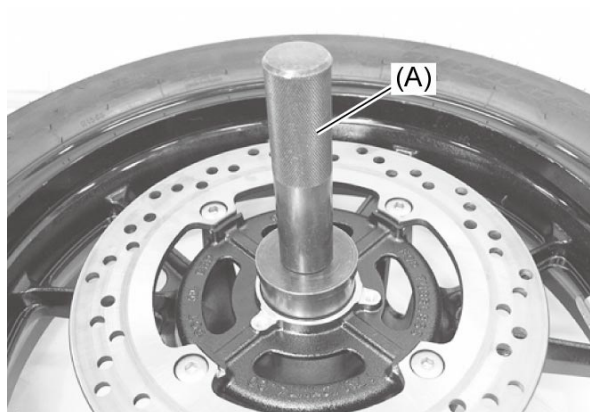


"a":	Clearance
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3) Install a new dust seal with the special tool.

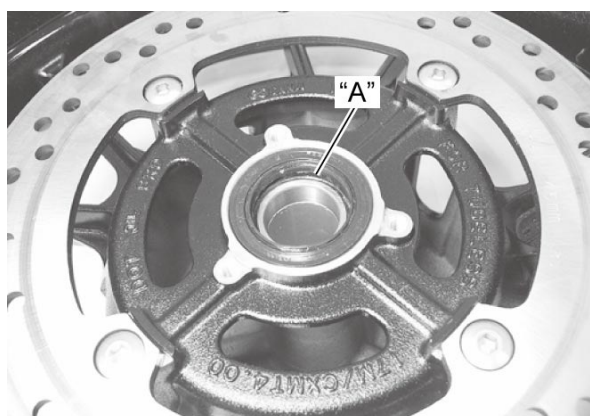
Special Tool

(A): 09913-70210



4) Apply grease to the dust seal lip.

"A": Grease 99000-25011 (SUZUKI SUPER GREASE A)



5) Install the rear wheel speed sensor rotor. 

6) Install the rear wheel dampers. 